

# **CERTIFICATE OF ACCREDITATION**

## **ANSI National Accreditation Board**

11617 Coldwater Road, Fort Wayne, IN 46845 USA

This is to certify that

## Axis Tool & Gauge Inc. 664 Bishop Street Cambridge, ON N3H 4V6

has been assessed by ANAB and meets the requirements of international standard

# **ISO/IEC 17025:2017**

while demonstrating technical competence in the field of

# **DIMENSIONAL MEASUREMENT**

Refer to the accompanying Scope of Accreditation for information regarding the types of activities to which this accreditation applies

<u>L2129-1</u> Certificate Number

ANAB Approval Certificate Valid Through: 01/13/2022

Version No. 003 Issued: 01/31/2022



This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).



## SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

## Axis Tool & Gauge Inc.

664 Bishop Street Cambridge, ON N3H 4V6

## 519-653-2977

## DIMENSIONAL MEASUREMENT

Valid to: January 13, 2022

Certificate Number: L2129-1

#### **1 Dimensional**

Parameter	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Dimensional Measurement 1D	Up to <mark>50.8 mm</mark>	2.8 μm	Micrometers used as Reference Standards
	Up to <mark>203 mm</mark>	35 μm	Calipers used as Reference Standards

### **3** Dimensional

Parameter	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Dimensional Measurement 3D	X (up to 2 000 mm) Y (up to 3 300 mm) Z (up to 1 500 mm)	(16 + 10L) μm	Coordinate Measuring Machine used as Reference Standard
	X (up to 1 200 mm) Y (up to 2 000 mm) Z (up to 900 mm)	(14 + 14L) μm	

Calibration and Measurement Capability (CMC) is expressed in terms of the measurement parameter, measurement range, expanded uncertainty of measurement and reference standard, method, and/or equipment. The expanded uncertainty of measurement is expressed as the standard uncertainty of the measurement multiplied by a coverage factor of 2 (k=2), corresponding to a confidence level of approximately 95%.

Notes:

1. L = Length in millimeters.

2. This scope is formatted as part of a single document including Certificate of Accreditation No. L2129-1.

Vice President



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